

History

The Terra Felis has proven itself internationally for more than 10 years. However, the history of beet-cleaning and loading technology from Eggmühl goes much further back.

- > Beet loaders were being built at HOLMER as early as 1979. 51 of these cleaning belts had already been sold in 1988.
- > In 1982, Erich Fischer from Eggmühl patented the first self-propelled beet-cleaning loader the Fischer-Maus, to which the machines still owe their nickname today.
- > In 1993, HOLMER developed its first self-propelled beet-cleaning loader, which was already equipped with a 260-HP Mercedes engine, an 8-metre pick-up, a 12-metre transfer loading arm and a hydraulically height-adjustable cab.
- > In 2007, HOLMER built the first Terra Felis prototype in order to also use its expertise in handling sugar beet for transfer loading.
- > In 2008, HOLMER had revolutionised the beet-loading on the newly developed and patented pick-up, the cleaning path could be flexibly adjustable for the first time.

The Terra Felis 3 evo is the logical further development of all this experience. It is quality made in Germany. HOLMER develops and builds its vehicles in Bavarian Eggmühl — and has 50 years of experience as a machine builder and partner in agriculture.

Every day, the HOLMER team passionately works on the machines so that they can impress you. Customer service, spare parts deliveries, sales — at HOLMER, you get everything from a single source and are part of a strong, innovative family.



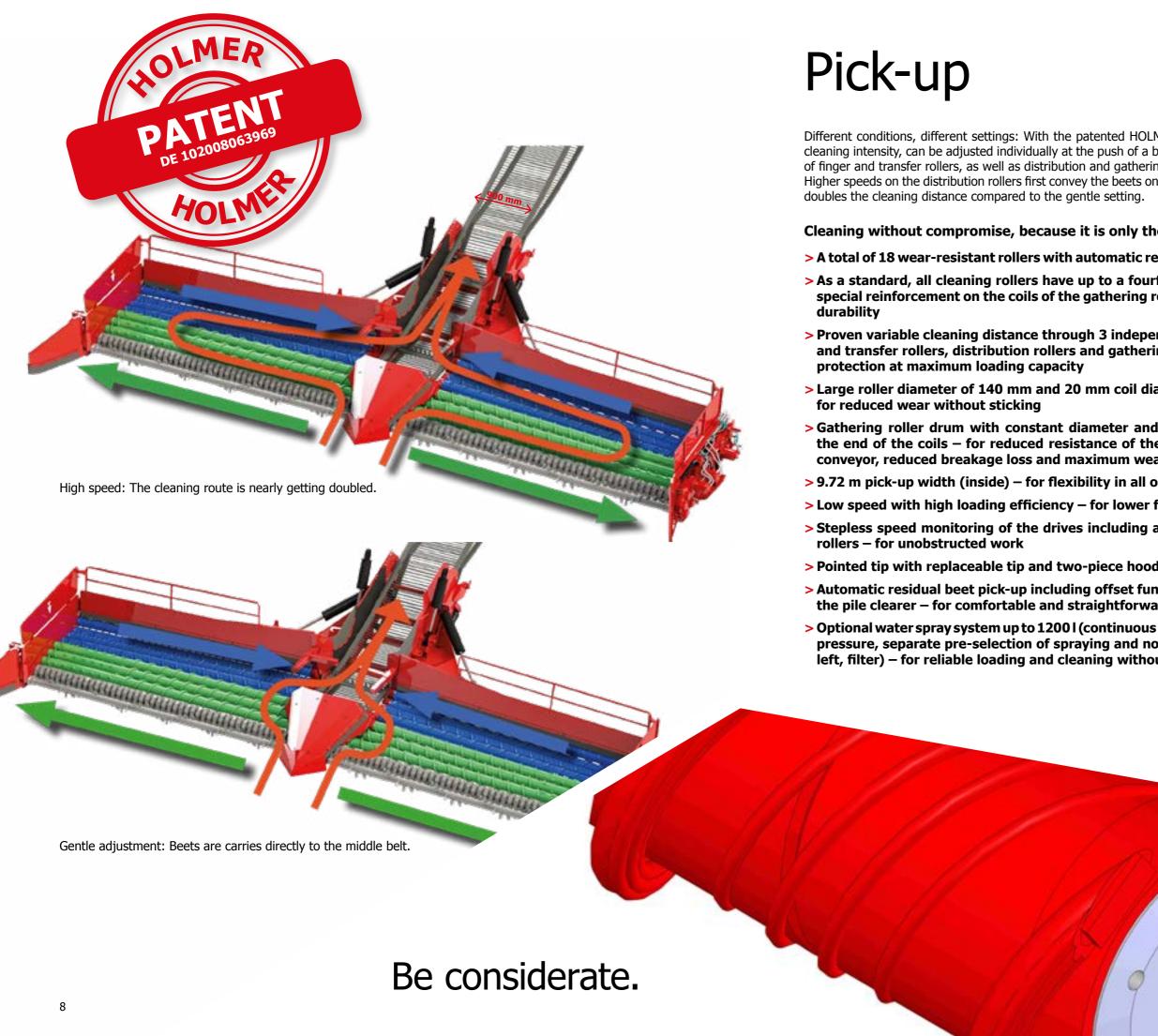


Be sustainable.

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> Sustainable overall concept – for your success

- , ,
- > Patented HOLMER VarioPick for a flexible cleaning path and less consumption
- Intelligent solutions thanks to driver assistance systems for optimum driver relief and maximum safety



Different conditions, different settings: With the patented HOLMER pick-up, the cleaning path, and thus the cleaning intensity, can be adjusted individually at the push of a button. For this purpose, the rotational speeds of finger and transfer rollers, as well as distribution and gathering rollers, can be adjusted steplessly. Higher speeds on the distribution rollers first convey the beets on the cleaning table to the outside. This almost

Cleaning without compromise, because it is only the beet that matters:

- > A total of 18 wear-resistant rollers with automatic reversing function for perfect cleaning
- > As a standard, all cleaning rollers have up to a fourfold hard welds, as well as max. 3-ply special reinforcement on the coils of the gathering rollers – for lowest wear and maximum
- > Proven variable cleaning distance through 3 independently adjustable roller types (finger and transfer rollers, distribution rollers and gathering rollers) - for uncompromising beet
- > Large roller diameter of 140 mm and 20 mm coil diameter; 17 spiral windings per roller -
- > Gathering roller drum with constant diameter and integrated bearing; carbide plate at the end of the coils - for reduced resistance of the beets during transfer to the in-feed conveyor, reduced breakage loss and maximum wear protection
- > 9.72 m pick-up width (inside) for flexibility in all operations
- > Low speed with high loading efficiency for lower fuel consumption
- > Stepless speed monitoring of the drives including automatic and manual reversing of all
- > Pointed tip with replaceable tip and two-piece hood for easy maintenance
- > Automatic residual beet pick-up including offset function and pendulum compensation on the pile clearer – for comfortable and straightforward residual beet pick-up
- > Optional water spray system up to 1200 I (continuous operation, interval, in case of hydraulic pressure, separate pre-selection of spraying and non-spraying intervals, switching right/ left, filter) – for reliable loading and cleaning without compromises



> Intensity of VarioPick and after-cleaner adjustable – for up to 92 % more weed cleaning



HOLMER Filter Belt Cleaner — for light soils The beets are transported extremely gently. Only the slightly adherent soil drops over the 900 mm wide filter belt. The cleaning causes the minimum of wear, making it extremely cost-effective. HOLMER Cleaner — for medium to heavy soils The gentle pinch roller cleaner increases cleaning performance — for intensive cleaning of practically all soils. Thanks to a low dropping height, the interaction with the filter belt minimises root breakage losses at the transfer point. Trough-shaped arranged rollers with up to 4-seam hard weld deposit — for lowest wear at maximum performance. Optional with beet brake and water sprinkler system.

> HOLMER CrossRoller flex - for stony or extremely heavy soils

rollers can be covered with a filter belt for optimum beet protection.

Even large stones and extremely sticky soil are removed effortlessly: 3 specially sprung

cross rollers separate the stones from the beet. In the case of stoneless beet, the cross

Post-cleaning

Different soils, different cleaning: Always perfect cleaning with the unique, perfectly co-ordinated HOLMER cleaner from VarioPick, feed-in conveyor and post-cleaning versions, which are interconnected over a suspension component. HOLMER exclusively offers four different post-cleaners which can be easily replaced. The perfect combination of cleaning and beet protection is guaranteed for every type of soil.

Unique for self-propelled machines: Four variants, tailored to your needs.

Be flexible



> VarioCleaner – for changing conditions

The beets can be cleaned gently or intensively, according to your needs - for reduced breakage loss.

If small pieces of dirt enter, the pinch rollers can be partially and steplessly covered by a filter belt. Therefore, the HOLMER VarioCleaner is the intelligent complete solution for a wide range of requirements - from heavy and light soil to tall weeds.

The filter belt can be adjusted steplessly during the loading operation, thus adapting the cleaning intensity — for flexible settings during loading.

Intensive setting results in an average 15 % increase in weed cleaning compared to gentle setting

Optional with beet brake and water sprinkler system.



The unique HOLMER DynaFill scans the transport vehicle by means of laser sensors, recognises the DynaFill₹ material cone of the beets and, with this information, automatically controls the filling process. The result is a truck which is always perfectly loaded and fulfils all legal requirements for the load. Transfer loading

Difficult-to-access loading areas, long distances to be bridged, considerably varying loading heights: With a transfer loading range of up to 15.00 m and a transfer loading height of more than 6 m, a transfer loading angle of 332° can be covered by two hydraulic rotating rings. In the height-adjustable cab, the driver always has everything in view. Using laser sensors, the unique HOLMER DynaFill automatically regulates the filling of the removal vehicles in an innovative and intelligent way — an enormous relief for drivers and those responsible.

Because we want to know what's inside:

- > Transfer loading arm with 15.00 m transfer loading range to bridge trenches
- > Transfer loading arm with over 6 m transfer loading height for bridging embankments
- > Transfer loading arm swivels by 332° for maximum flexibility
- > Lightweight construction with high-strength PE wear plates for wear and cost
- > HOLMER DynaFill for fully automatic, even filling of the removal vehicles
- > Height-adjustable cab for inspecting the truck and checking the loading with DynaFill
- > Optional: Belt scale integrated in the terminal (weighing cells, speed sensor, angle sensor, weighing machine) for the most accurate beet quantities
- > Perfectly positioned weighing rollers on the straight kink for precise weighing



At HOLMER, there are 400 employees worldwide working every day to make our machines even better for you. From development to customer service, everything at HOLMER comes from a single source. The cooperation is distinguished by progress and passion. Our success is a team achievement, which is why we are a technological leader. Worldwide. For your success.

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> Easy-to-access tank – for fast refuelling even while the vehicle is in operation

> 3.00 m outer width - for road safety

Motor and hydraulics

Optimum power with minimum fuel consumption. The high-power Mercedes engine ensures economical diesel consumption through reduced engine speed with a maximum loading efficiency of up to 560 tonnes per hour. Should more power be required, for example if the HOLMER VarioPick is at a steeper working angle due to extreme soiling, sufficient power reserves are available.

The Terra Felis 3 evo meets the exhaust gas standard Stage V. AdBlue ensures that nitrogen oxides generated during the combustion process are converted into pure nitrogen and water during the exhaust gas after treatment - for the sake of our environment.

The high-quality hydraulic components of the Terra Felis 3 evo guarantee operational safety. In this way, a reduction in operating costs due to low wear modules is guaranteed. The decoupling of work hydraulics in road driving also reduces fuel consumption.

Sufficient power reserves for the best cleaning results:

- > 381 HP / 280 kW Mercedes engine with twin turbo for maximum performance
- > Exhaust gas level Stage V with SCR technology (AdBlue) and diesel particulate filter for the sake of our environment
- > Can start in cold temperatures of up to -30°C for use in extreme conditions
- Loading operation in optimum engine range at only 1150 rpm for efficient power transmission
- > Automotive driving for speed reduction during road driving
- > Hydrostatic propulsion from LINDE with ROEGELBERG 3-speed transfer gearbox – for optimum feed at any time
- > Optional 40 km/h road driving at 1400 rpm for fast transfer
- > HOLMER EcoPower for optimum power with minimum fuel consumption
- > High-performance load-sensing hydraulics with up to 162 l/min for simultaneous cylinder functions
- > 4 closed hydraulic circuits with high power reserves for fast loading
- Optimised accessibility of the individual components for maximum ease of maintenance
- > Hydraulically driven and automatically reversing fan for cleaning the cooling system
- > Hydraulic tank integrated into the engine compartment to keep it warm over long periods of time through the residual engine – for optimum oil viscosity even in very cold operating conditions



Show strength.



The illumination concept of the Terra Felis turns night into day. This also ensures optimal visibility during work at night. The operating range of the machine is illuminated up to 100 % by max. 24 LED headlights. This guarantees maximum safety while picking up and loading the beets – especially at night.

More light, more safety:

- > Perfect lighting of the work area for your safety
- > A total of 24 LED working lights for the best illumination on the field.
- > Standard is 14 x 2500 lm and 10 x 1.800 lm power headlights for relaxed night shifts
- > Soft light to protect the eyes
- > LED dipped beam and high beam headlights for relaxed road driving
- > Follow me home function on working lights for a safe descent



"On the Terra Felis you always work relaxed. I can easily adapt the machine to all conditions. The VarioPick pick-up cleans perfectly and does not float up, even if there is more weed in the pick-up."

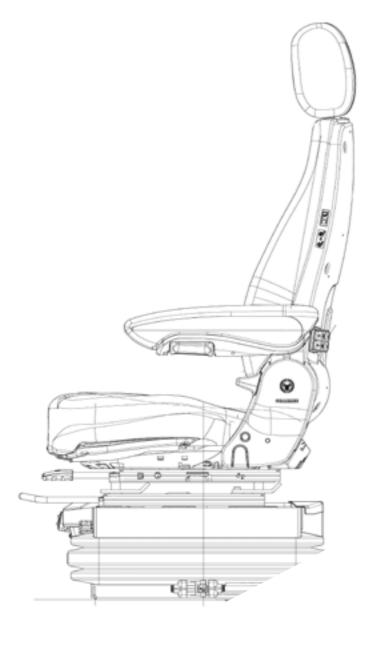
Christian Rogl (Maschinenring St. Marien und Umgebung, Austria)

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With a transfer loading capacity of up to 400,000 tonnes per campaign, the Terra Felis stands for absolute efficiency. This makes you best equipped for beet-loading of the future.

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GRAMMER swivel chair

For continuous use, the GRAMMER swivel seat, which has been specially designed for HOLMER, ensures additional driving comfort. It automatically adjusts itself to the operator's weight, dampens and ensures a comfortable climate through active seat ventilation. At a rate of 250 times per second, a position sensor and an accelerometer record the position, as well as the acceleration induced in the Z direction. The spring characteristic is selected individually at any time.

In conjunction with a pneumatic lumbar support and the active reduction of bumps, the operator remains relaxed and highly concentrated on the work. In this connection, the HOLMER panorama cab provides maximum driving comfort for the toughest demands.

Our experience for your health:

- > Specially built for HOLMER because you are the focus of our developments
- > Active seat ventilation for sitting comfortably with no sweating
- > Electro pneumatic, actively regulated air suspension with vertical vibration reduction for the active reduction of impacts
- > Maximum acceleration is reduced to up to 75% for the sake of your health
- > Pneumatic and individual setting of the swivel seat so that you always look in the direction of work



HOLMER

Show backbone.

HOLMER SmartDrive

HOLMER SmartDrive is the intuitive operating concept for the Terra Felis. The combination of touch terminal and joystick ensures that every desired function is quickly and easily accessible. Freely programmable keys and short keys ensure comfortable working - because the operator is our most important man.

With HOLMER SmartDrive, the cab of the Terra Felis becomes the centre of the entire removal chain. The driver always has all data and operations in view, and flexibly and comfortably adapts the settings to the local conditions.

The driver in focus:

- > Intuitive operation for easy and safe operation
- > HOLMER EasyTouch 12.1-inch touch terminal all information at a glance
- > 2 proportional comfort joysticks for ergonomic work
- > Video-monitored depth guidance and post-cleaning; wide-angle camera on the transfer loader and rear view camera with standard 4 cameras – for safe machine monitoring
- > Fastest automatic folding and unfolding system on the market for short setup times and flexible loading - right and left
- > Softkeys for quickly changing settings while loading
- > 3 individual cleaning positions can be saved for maximum relief of strain on thedriver
- > Orientation of all controls to the operator since the operator and machine
- > Vehicle diagnostics incl. fault memory can be read via USB stick for quick help





Option: Easy Help 4.0

HOLMER is developing the EasyHelp 4.0 telematics solution together with Bosch and Arvato Systems. In addition to a further improved and extended service solution for remote diagnostics and maintenance for HOLMER service, EasyHelp 4.0 is also connected to the well-known farm management system Farmpilot. In this way, job data can be quickly and conveniently transferred online from the computer to the driver's cab. At the same time, the Terra Felis 3 evo reports current machine and order data to the dispatcher.

The Internet of Things here today:

- > Complete transparency of machine data for easy scheduling
- > Online transfer of order data directly to the Terra Dos T4 for efficient and convenient machine deployment
- > In the event of a fault, immediate evaluation of the parameters by HOLMER Service for straightforward problem identification, fastest service and perfect spare parts supply
- > Connection to the agrirouter data exchange platform for a manufacturer-independent solution and independence in the choice of farm management system













Die digitale Lösung für Farm Management und Transportlogistik



Be open.



Options for large piles

Piles cannot always be laid in a way which renders them immediately suitable for transfer loading with the Terra Felis. The Terra Felis offers two ideal solutions for these large piles — for perfectly cleaned beets in every situation.

HOLMER also offers a further, cost-effective alternative for overloading with the trailed transfer conveyor RRL 200 eco.

Open wide.

Bunker pick-up

As an option, the Terra Felis 3 evo can be fitted with a bunker pick-up. The bunker is fed by an excavator or wheel loader. This enables beet to be stored in a larger rent or even on fixed spaces.

Perfect cleaning, lowest space requirement:

- >15 m³ bunker with hydraulically folding side walls for maximum flexibility
- > 9 cleaning and conveying rollers, 2 x 2 conveying rollers plus worm conveying system below the bunker for optimum cleaning
- > Stepless adjustment of the speed on the scraper floor for optimal loading times





Pile divider

Pick up, clean and load any wide pile of up to 10 m high: HOLMER's patented pile divider offers the greatest possible flexibility and allows for the economical use of personnel thanks to its one-person operation. The upstream, horizontally arranged screw feeds the beets to the Terra Felis pick-up and thus reliably removes the largest piles.

Simply divide large piles:

- > Various equipment options for field, meadow, gravel or tar soil for optimal adaptation
- > Finger rollers and transfer rollers, 2 long gathering rollers, 1 combi-gathering roller with transfer function, 8 short pinch rollers, carbide-coating as standard – for impactresistant beet-loading and low wear
- > Hydraulic clearance and feed screw for continuous flow of beet
- > Foldable at 4.50 m for maximum manoeuvrability
- > Can be stored on transport trailers for road travel in Germany

Move big.

The alternative: RRL 200 eco

The pulled sugar beet cleaner loader RRL 200 eco is the easiest and most cost-efficient solution to clean and load sugar beets. The RRL 200 eco is used whenever loading is a logistic challenge: Whether at very small loading places, at very wide piles or at difficult loading places which are hard to overlook.

The RRL 200 eco is so compact that it can be used on the smallest space. Wheel loader, shovel excavator or tractor fill the 9 m ³ big bunker – in this way the drawing vehicle can be optimally used to capacity. Operations are carried out by remote control what guarantees the best possible security for the driver. With a load width of up to 9.50 m, a load height of up to 5.50 m and an up to 125 ° rotatable loading arm the RRL is applicable absolutely flexible and bridges even bigger distances, ditches or embankments.

Simple. Low-priced. Sugar beet loading:

- > 9 m³ bunker with hydraulically folding side walls for maximum flexibility
- > Knob cleaning with stone separating roller including automatic reversing for a perfect cleaning result
- > 75 hp/101 kW Perkins engine for optimally adapted performance
- > Teleradio remote control for location-independent operation and more security
- > Towing eye for the use of existing loading vehicles
- > Road transport at 40 km/h for fast change of location



Be there.

HOLMER Service

Customer-oriented, reliable, competent, fast – the convincing performance of the Terra Felis is the consistent continuation of its appropriate service. From individual service check to 24-hour hotline: We are always there for you.

- > 28 service partners in the German-speaking world and our own HOLMER service staff for you on site for the fastest service
- > 24-hour service hotline always there for you.
- > New logistics centre across 9,000 m² for a perfect supply of spare parts
- > 24-hour dispatch of spare parts during the operating time so you can work safely
- > The entire range of spare parts can be conveniently ordered at the online shop available at any time
- > Comprehensive training programme so that you are well prepared
- > ServiceCheck individual service offers for best operational safety





Thanks to the excellent processing quality "made in Germany" and the use of high-quality components, the Terra Felis retains its value over many years. The demand for used machines is also correspondingly high.

The high value stability and low running costs ensure success for contractors and communities.

Are you looking for a HOLMER hero? Then get in touch with us!

Be stable.

Technical data

Engine	Mercedes Benz OM 936 LA Stage V incl. AdBlue and SCR-Cat and DPF
Cylinder	R-6, Twin-Turbo
Piston displacement	7.7
Rated engine speed	1,800 rpm
Rated power at 1,800 rpm	280 kW/381 PS
max. torque at	4.550.11
engine speed 1,200 rpm	1,550 Nm
	automatic, hydraulic fan reversing
Fuel tank capacity	approx. 1,400 l
AdBlue tank capacity	approx. 95 l
Propulsion	
Hydrostatic propulsion	LINDE
Tryarostade propaision	ROEGELBERG 3-speed transfer
	gearbox Crawl gear can be switched
	separately
Driving speeds	Crawl speed 0 - 1 m/min, continuously
	variable incl. torque-dependent charge
	feed control
	1st Gear: 0 to 16 km/h, continuously variable
	2nd Gear: 0 to 40 km/h, continuously
	variable (depending on country-specific
	formalities)
	automotive driving mode incl. and
	automatic speed reduction
All-wheel drive	permanently in loading mode
	can be switched manually in the road travel gear
	traver gear
Axles	2 planetary steering axles driven by
	drive shaft
Differential locks	Front & rear axle, pneumatically
	separated, shiftable with automatic
	operation automatic switch-off during road driving
Axle support	hydraulically pre-loaded support cylin-
Twic Support	ders on the rear axle pendulum-sprung
	rear axle
Chassis	
Steering modes	Front axle steering, rear axle steering,
	all-wheel steering pre-selectable steering combinations including automatic
	centre position rear axle spring-mount-
	ed, comfortable chassis (3 rd and 4 th
	axle) for road driving, height-adjusta-
	ble for driving over fields
Tyres	
. 7. 03	MICHELIN MegaXBIB 710/75 R 34
Brakes	
Brakes Service brake	hydraulic drum brake on both axles
	hydraulic drum brake on both axles Spring-loaded parking brake
Service brake Parking brake	· ·
Service brake Parking brake Hydraulic system	Spring-loaded parking brake
Service brake Parking brake	Spring-loaded parking brake
Service brake Parking brake Hydraulic system	Spring-loaded parking brake 180 I Pump distributor gears including pres-
Service brake Parking brake Hydraulic system Hydraulic tank capacity	Spring-loaded parking brake
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Service brake Parking brake Hydraulic system Hydraulic tank capacity	Spring-loaded parking brake 180 I Pump distributor gears including pres-
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Service brake Parking brake Hydraulic system Hydraulic tank capacity Load-sensing drive hydraulics max. delivery rate	Spring-loaded parking brake 180 I Pump distributor gears including pressure circulation lubrication 162 I/min BOSCH-REXROTH for cylinder functions including simultaneous control
Service brake Parking brake Hydraulic system Hydraulic tank capacity Load-sensing drive hydraulics max. delivery rate	Spring-loaded parking brake 180 I Pump distributor gears including pressure circulation lubrication 162 I/min BOSCH-REXROTH for cylinder functions including simultaneous control 4 x closed hydraulic circuits

HOLMER EcoPower engine management system	
	Loading at low engine speed 1,150 rpm through optimum gear transfer load-shifting lamellar clutches for decoupling pump lines during road driving
Power supply	24 V alternator 150 A central, modular structure of the on-board electronics in circuit board construction water-resistant and vibration-resistant incl. plug systems with secondary locking 1 x central computer and interchangeable expansion modules 2 x 12 V sockets (cab) 1 x 24 V sockets (engine area) 2 x 12 and 24 V fixed connection (for radio equipment, etc.)
Panorama cab	
Innovative operating concept HOLMER SmartDrive	3.5 m³ space Soundproofing 360° visibility, panorama glazing and adjustable side windows can be hydraulically elevated to 5.10 m and moved back by 1.24 m Climate control and auxiliary heating 5 x windscreen wipers on front, side and rear windows and the door, including interval and wash function Stereo DAB radio with Bluetooth hands-free system GRAMMER swivel seat with seat heating and pneumatic lock at the push of a button Sun blinds spacious refrigeration compartment and storage compartments for folders 12.1 inch HOLMER EasyTouch touchscreen terminal 2 x ergonomic joysticks with integrated mini joysticks for constantly used functions Settings of all units can be operated and stored using softkeys Quick selection function Cleaning intensity via freely assignable softkeys Fault memory function and diagnostics menu including export via USB interface
Illumination	
Headlights	2 x dipped-beam headlights LED (1,950 lm) 2 x high-beam headlights LED (1,950 lm) 2 x rear lights in full-LED technology and dynamic indicators
Work lights	14 x LED (2.500 lm) cab, all-round 10 x LED (1.800 lm) cleaning unit, transfer loader 3 x all-round lights energy-saving LED engine compartment lighting
Camera system	4 camera series Depth guiding, post-cleaning, transfer loading and reversing camera, Screen layout: 1, 3 and 4-fold monitor mounted on the swivel seat
Controlised lubrication	REKA-MAY electronically controlled
Centralised lubrication	BEKA-MAX electronically controlled Intermittent lubrication and manual actuation can be set over the terminal



VarioPick from HOLMER patented

automatic and manual reversing

Adjustable from 17° to 22°

(Finger and transfer rollers)

(Pinch and gathering rollers)

made of special wear-resistant material in the conveying direction, special rein-

forcement on the coils of the gathering

as standard, up to 4 hard welds be-

integrated bearing on the continuous gathering roller tube without incline incl. carbide plate at the end of the

Automatic speed adjustment with the

slow, interchangeable tip and two-

Telescopic tube including pendulum compensation and automatically folda-

proportional control via mini joystick Automatic residual beet including offset

resistant, soft PU drivers, incl. stone

Cleaning function with doubling of the belt speed in very sticky soils
In-feed conveyor channel with PU

8 x post-cleaning rollers with special

plates for wear protection

Drop steps 680 to 780 mm (In-feed conveyor on post-cleaner) Drop steps 640 to 720 mm (Post-cleaner on transfer loader)

900 mm wide including 50 mm

HOLMER Cleaner (optional),

HOLMER VarioCleaner (optional),

HOLMER CrossRoller flex (optional),

6 pre-cleaning rollers

8 main cleaning rollers

(Distribution rollers)

140 mm diameter

Coil diameter 20 mm

rollers, max. 3-ply

tween the coils

transfer loader,

piece hood

ble headlights

900 mm wide, Partition 50 mm

and dirt flaps

double-coating

Filter belt (series),

partitioning

1,100 mm wide

1,100 mm wide

1,100 mm wide

Beet brake (optional)

function

3 independently adjustable roller types

Width 9.72 m (inside)

function

Frost breaker

4 pick-up rollers

Pick-up

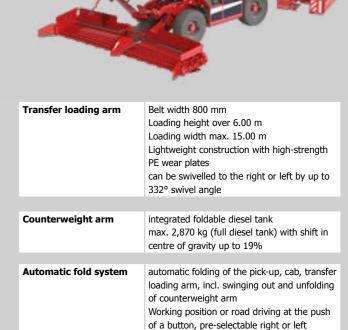
Angle Rollers

Pointed tip

Pile clearer

In-feed conveyor

Post-cleaners



Cleaning path	min. 24.4 m to max. 32.5 m
Cleaning area	max. 31.3 m ²
	Automatic shutdown strategies for reversing,
	pick-up and post-cleaning

Weighting system	Belt scale from Pfreundt with 2 load cells
(optional)	on the transfer loader and menu control in
	the terminal, weighing rollers at the straight
	kink part
	optional: data interface

HOLMER DynaFill	fully automatic filling from truck
(optional)	patented laser sensor system on the transfer
	loading arm incl. recognition of the material
	cone

Water sprinkler system	up to 1,200 l
(optional)	4 jets in pick-up
	6 jets in post-cleaner
	Continuous and interval operation
	pressure-dependent control
	separate pre-selection of the sprinkling and
	break times
	Switch right/left
	Filter

Dimensions and weight	
Total length	14.8 m
Width	3.00 m at 710/75 R 34
Height	4.00 m
Ground clearance	4.80 m
Optional equipment	
	TonView camera cyctem

Optional equipment	
	TopView camera system
	IF 800/70 R 32 MICHELIN
	182 A8 TL CerexBib (outer width 3.27 m)
	HOLMER EasyHelp 4.0 telemetry system
	Bunker pick-up
	Pile divider; pick-up width: 3.70 m

Subject to modifications for technical progress; approved by TÜV and the trade association; in accordance with the CE regulations.

Machine equipment depending on country-specific formalities.





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